

FIG. -1-

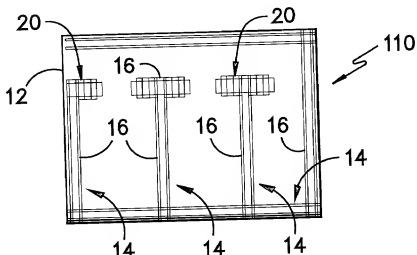


FIG. -2-

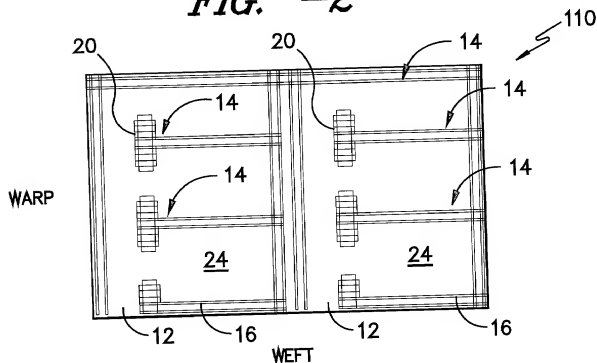


FIG. -3A-

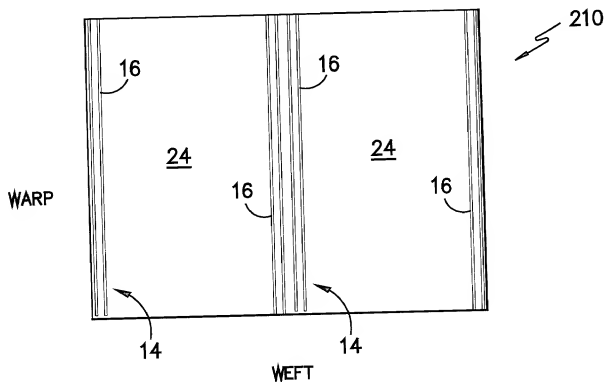


FIG. -3B-

WARP YARNS

	1	2	3	4
D				
C				
B				
A				

WEFT YARNS

FIG. -4A-

WARP YARNS

	1	2	3	4
D				
C				
B				
A				

WEFT YARNS

FIG. -4B-

WARP YARNS

	1	2	3	4
D				
C				
B				
A				

WEFT YARNS

FIG. -4C-

WARP YARNS

	1	2	3	4
D				
C				
B				
A				

WEFT YARNS

FIG. -4D-

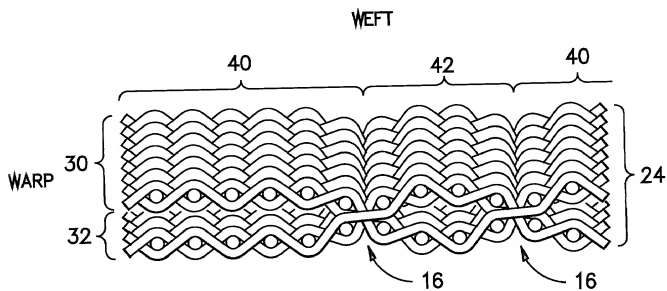


FIG. -5-

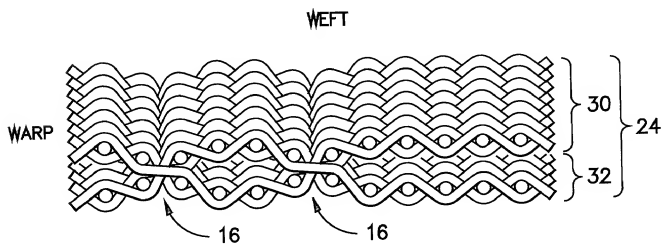


FIG. -6-

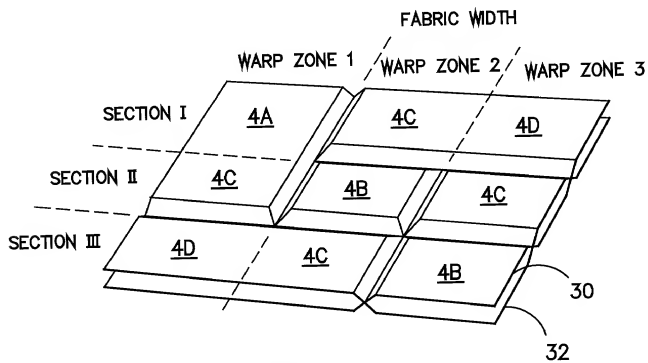


FIG. -7-

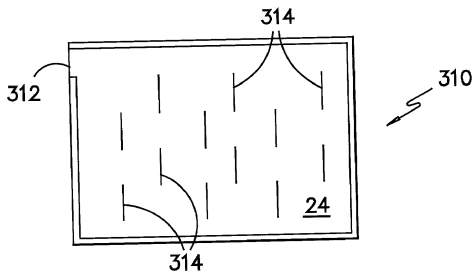


FIG. -8-

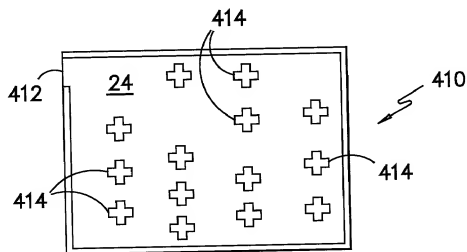


FIG. -9-

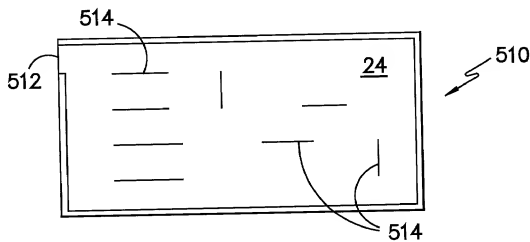


FIG. -10-